

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
19 May 2005 (19.05.2005)

PCT

(10) International Publication Number  
**WO 2005/045263 A1**

(51) International Patent Classification<sup>7</sup>: F16B 5/01, B29C  
65/08 // B29K 105:02, 105:06, B29L 9:00, 31:06

MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,  
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,  
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,  
ZW.

(21) International Application Number:  
PCT/NL2004/000724

(22) International Filing Date: 15 October 2004 (15.10.2004)

(25) Filing Language: Dutch

(26) Publication Language: English

(84) Designated States (unless otherwise indicated, for every  
kind of regional protection available): ARIPO (BW, GH,  
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,  
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),  
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,  
FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI,  
SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,  
GW, ML, MR, NE, SN, TD, TG).

(30) Priority Data:  
1024630 27 October 2003 (27.10.2003) NL

Declaration under Rule 4.17:

— of inventorship (Rule 4.17(iv)) for US only

(71) Applicant and

(72) Inventor: DE GROOT, Martin, Theodoor [NL/NL];  
Dennenhorst 4, NL-3972 GM Driebergen (NL).

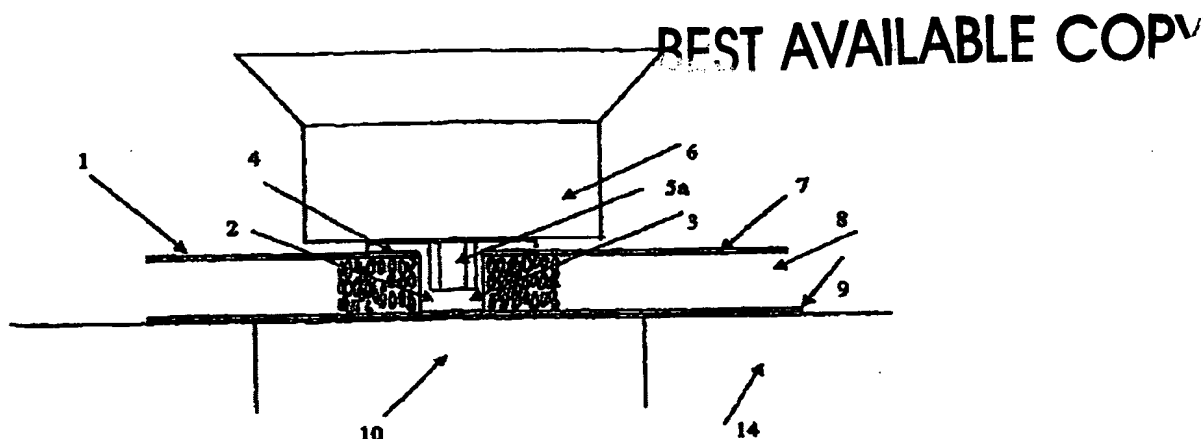
Published:

— with international search report  
— before the expiration of the time limit for amending the  
claims and to be republished in the event of receipt of  
amendments

(81) Designated States (unless otherwise indicated, for every  
kind of national protection available): AE, AG, AL, AM,  
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,  
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,  
GB, GD, GE, GH, GM, GR, HU, ID, IL, IN, IS, JP, KE,  
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,

For two-letter codes and other abbreviations, refer to the "Guid-  
ance Notes on Codes and Abbreviations" appearing at the begin-  
ning of each regular issue of the PCT Gazette.

(54) Title: METHOD FOR ARRANGING A THERMOPLASTIC INSERT IN A THERMOPLASTIC SANDWICH PRODUCT



(57) Abstract: A method for arranging a thermoplastic insert unit (2) in a thermoplastic sandwich product (1) having at least one planar or virtually planar section by the application of ultrasonic energy (6, 8). A thermoplastic sandwich product (1) comprises at least one fibre-reinforced thermoplastic covering layer (7) and a thermoplastic core which is not completely solid (8). Examples of thermoplastic sandwich products include: a flat plate, a slightly curved product, a folded product, etc. The production of a recess in the surface of the thermoplastic sandwich product, with the plastic insert unit being welded into the recess.

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